

PALETTE DE DIMENSIONNEMENT

BENDER  **FERNDORF**

T mm Ø		6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25,4	
		0,236	0,275	0,315	0,354	0,393	0,433	0,472	0,511	0,551	0,590	0,629	0,669	0,708	0,748	0,787	0,826	0,866	0,905	0,944	1,000	
20"	508,0	Green	Green	Green	Green	Green	Red	Red	Orange	Yellow												
22"	558,0	Green	Green	Green	Green	Green	Red	Red	Orange	Yellow	Yellow	Teal										
24"	609,6	Green	Green	Green	Green	Green	Red	Red	Orange	Yellow	Yellow	Teal	Grey									
26"	660,4	Green	Green	Green	Green	Green	Red	Red	Orange	Yellow	Yellow	Teal	Grey									
28"	711,2	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Orange	Yellow	Yellow	Teal	Teal	Grey	Grey			
30"	762,0	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Orange	Orange	Yellow	Yellow	Teal	Teal	Grey	Grey	Grey	Grey
32"	812,8	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red	Red	Red	Orange	Orange
36"	914,4	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red	Red	Red	Red	Red
40"	1016,0	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red	Red	Red	Red	Red
44"	1117,6	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red	Red	Red	Red	Red
48"	1219,2	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red
52"	1320,8	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red
56"	1422,4	White	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red
60"	1524,0	White	White	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red
64"	1625,6	White	White	White	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red
68"	1727,2	White	White	White	White	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red
72"	1828,8	White	White	White	White	White	White	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Green	Red	Red	Red

LIMITE ELASTIQUE

jusqu'à 675 N/mm ² X 80 L555MB	jusqu'à 600 N/mm ² X 70 L485MB	jusqu'à 535 N/mm ² X 60/X 65 L415MB/ L450MB	jusqu'à 460 N/mm ² X 52/X 56 St 52.0/ S 355 L360MB/ StE 385.7	jusqu'à 375 N/mm ² X 42/X 46 St 44.2/ S 275 L290MB StE 320.7	jusqu'à 290 N/mm ² API Gp. B St 37.0/ S 235 ASTM nuances d'acier
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